



## Digital controller for Modbus-based management of single-phase AC fan motors



AC AC fans

Single-phase

Slave

EMC is a **single-phase slave controller** designed to operate exclusively via the **Modbus RTU protocol**, allowing the master controller to manage all operating parameters in real time, both in **read** and **write** mode. Ideal for the control of **single-phase fans in HVAC&R systems**, it provides a **precise** and **efficient** speed control solution.

Speed regulation is achieved through **balanced phase-angle control** synchronized with the mains supply, applying the set value with a fixed **6-second acceleration and deceleration ramp**. This ensures **smooth transitions** and protects the motor from sudden electrical or mechanical stress.

The controller is equipped with **three TK thermal contact inputs**, enabling direct monitoring of the fan group protections, with status available via **Modbus**. In the event of a communication loss exceeding the default **timeout**, EMC automatically activates an **emergency speed**, configurable via **DIP switch**, to ensure **operational continuity**.

The isolated **RS485 Modbus RTU interface** features configurable communication parameters. Upon request at the ordering stage, the controller can be connected to an optional **remote display** for local parameter management and operating status visualization.

Housed in an **IP55 enclosure** made of high-performance technopolymer, resistant to dust, humidity and high temperatures, EMC is designed for use in **harsh environments**. Thanks to full **Modbus integration**, it represents a **reliable solution** for automated speed control of single-phase fans.

### Rated current (RMS)

at 50 °C ambient temperature

10A

### Supply voltage

Available options:

50/60 Hz:

230 Vac ± 15%

Automatic

## Control principle

### Phase-cut control

Single-phase phase-cut control, mains-synchronised and line-balanced

## Modbus RS-485 (RTU) connection

Designed to operate exclusively via the **Modbus RTU protocol**, the isolated **RS485 Modbus RTU interface** features **configurable communication parameters**. Upon request at the ordering stage, the controller can be connected to an optional **remote display** for **local parameter management** and **operating status visualization**.

1 Slave

## Control system

### Proportional Slave

## Digital inputs

3 Inputs  
On/Off

The controller is equipped with **three TK thermal contact inputs**, allowing direct monitoring of the **fan group protections**, with status available via **Modbus**.

Motor thermal protections (TK)

## Operating parameters

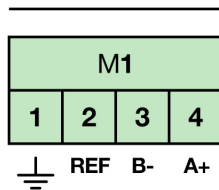
Modbus registers

## Technical specifications

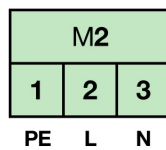
<b>Number of motor connection outputs</b>	3
<b>Interface</b>	Optional LCD display 2x16
<b>Electrical protections</b>	<ul style="list-style-type: none"> <li>Control input protection</li> <li>Mains overvoltage protection</li> </ul>
<b>Protection ratings</b>	IP55
<b>Applicable earthing systems</b>	Full compliance with international earthing standards IT / TT / TN
<b>Operating temperature</b>	-20°C / 50°C
<b>Weight (kg)</b>	1,5 Kg
<b>Dimensions H x W x D (mm)</b>	199 x 162 x 94

## Electrical I/O connections

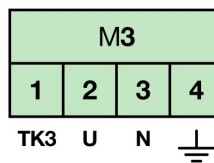
### Modbus RTU control



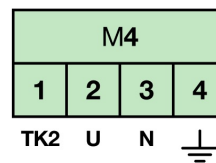
### Power supply



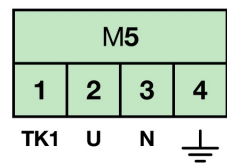
### Motor output 3



### Motor output 2



### Motor output 1





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